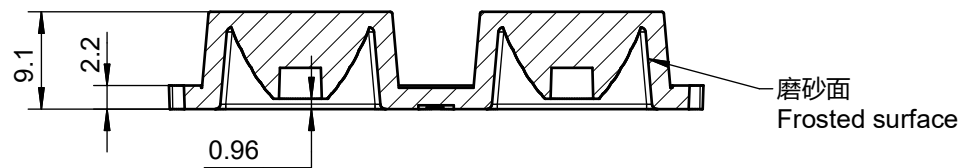


A
B-B
磨砂面
Frosted surface



技术要求:

- 1、未注圆角及拔模斜度按3D图。
- 2、未注尺寸公差按右表。
- 3、表面无飞边，缩水，气泡等缺陷。
- *4、灯具采用胶圈防水时：要求散热器与胶圈的接触面的粗糙度：Ra<3.2μm

Technical remark:

- 1.Fillet and inclination not indicated according to 3D drawing.
2. Dimensional tolerances not indicated are shown in the right list.
- 3, The surface has no flash, shrinkage, bubbles and other defects.
- *4. When the lamp adopts rubber ring for waterproofing: the roughness of the contact surface between the radiator and the rubber ring is required: Ra<3.2μm

| 基本尺寸 | 公差值 |
|------------|-----------------|
| Basic size | Tolerance value |
| <3 | ±0.1 |
| 3~10 | ±0.15 |
| 10~24 | ±0.20 |
| 24~65 | ±0.35 |
| 65~140 | ±0.50 |
| 140~250 | ±0.80 |
| 250~450 | ±1.2 |
| >450 | ±2.0 |

| | | | |
|------------------|-------------|---------------|--|
| 出光角度范围 | | 透过率 | |
| Beam angle range | | Transmittance | |
| 最小K值 | | 点胶类型 | |
| Min K value | | Gel type | |
| 模具等级 | 见图面 | 备注 | |
| Mold level | See drawing | Remark | |

| | | | | | | | | | |
|-------------------|-------------|----------------|-------------|-----------|--------------------------|-------------|----------------|-------------|-----------|
| 2 | | | | | 4 | | | | |
| 1 | | | | | 3 | | | | |
| 序号 | 更改标记 | 更改内容 | 更改日期 | 签名 | 序号 | 更改标记 | 更改内容 | 更改日期 | 签名 |
| Item | Change mark | Change content | Change date | Signature | Item | Change mark | Change content | Change date | Signature |
| 光学设计 | | | | | Title: | | | | |
| Optical design | | | | | HK 50度4合1透镜 | | | | |
| 结构设计 | | | | | Drawing No. | | | | |
| Structural design | | | | | HK-50@09-50-3535-20-1g-4 | | | | |
| 审核 | | | | | Part No. | | | | |
| Verify | | | | | 1.01.71067 | | | | |
| 审定 | | | | | 材料 | | | | |
| Approval | | | | | PC | | | | |
| | | | | | CDHK | | | | |